

## General Drum Rolling Guidelines

- F39/NF39/PF39 grades in 5x12 size should be rolled at a maximum of three sheets at a time
- If multiple widths are rolled together always ensure that narrow size is lined up to be on the bottom of the box
- All drums should have material (foam, bubble wrap, etc.) to prevent damage on top and bottom of the inside of the box
- If rolled material is 30" width use additional packaging on top and bottom of the inside of the box
- If drums are for export, they should have the material inside the box wrapped in plastic
- All drums should weigh a maximum of 70 lbs. with packing weight included
- Material in drums should be rolled at a diameter close to the size of box to prevent material "flopping" around in the box
- Laminate should not be secured in roll form with string or wire
- Material in drums should have cardboard or other protection under the tape holding the laminate to prevent damage to edges

### **Do Not Roll The Following Product Types:**

- Thicklam
- "X-" products (FRL)
- "K-/NK-/PK-" products (Fire Retardant)
- "M-/NM-" products (ThruColor)