PRODUCT
AVAILABILITY GUIDE

January 2024

877.726.6526
pionite.com

Table of Contents

To assist us in the processing of your orders, please follow these guidelines.

Important Information:

How to Specify:

Color / Pattern Name / Description

Grade / Thickness

Finish Code / Name

Size

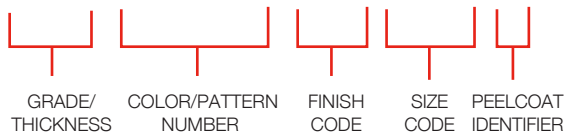**To place a sample order:**
Call: **877-726-6526**
Email: **hpl_samples@panolam.com**

How to Order:

F39 WF131 GL 480 1

GRADE/   COLOR/PATTERN   FINISH   SIZE   PEELCOAT
THICKNESS   NUMBER   CODE   CODE   IDENTIFIER

First 3 digits: Product Code that indicates product type and grade

Next 5 digits: Color/pattern number

Next 2 digits: Finish Code

Next 3 digits: Size Code (See chart)

Last digit: Peelcoat identifier
                  < Blank> – no peelcoat
                  1 – peelcoat 1 side
                  2 – peelcoat 2 side (Used with good 2 sides ThickLam™)

Size Code	Width		Length
080	2.5'	X	8.0'
000	2.5'	X	10.0'
020	2.5'	X	12.0'
380	3.0'	X	8.0'
300	3.0'	X	10.0'
320	3.0'	X	12.0'
480	4.0'	X	8.0'
400	4.0'	X	10.0'
420	4.0'	X	12.0'
580	5.0'	X	8.0'
500	5.0'	X	10.0'
520	5.0'	X	12.0'

Pionite Finish Options

The finishes below are available for most Pionite laminate types, including Standard HPL, ThruColor™ HPL, ThickLam™, and others. Not all finishes are available for use with every pattern, type, or grade. Contact your representative.

Finish	Finish Code	Description	Finish Type	Pricing
TEXTURED/SUEDE	SD	Low gloss, textured finish. Softens wood grains, patterns and solids with a fine graining.	Standard	–
VELVET	VE	A smooth, finely grained furniture finish.	Standard	–
SUPER MATTE	SM	Smooth, non-reflective finish.	Premium	Upcharge
POLISHED VELVET	PV	A semi-gloss minutely grained finish.	Premium	Upcharge
MEDIUM GLOSS	MG	Medium gloss, smooth finish.	Premium	Upcharge
GLOSS	GL	High gloss, smooth finish.	Premium	Upcharge
FINELINE	FL	Deep, fine grained linear textured finish.	Premium	Upcharge
TIMBERLINE	TL	Wide grained, linear texture.	Premium	Upcharge
BARNBOARD	BB	Linear plank, matte woodgrain.	Premium	Upcharge
AGED BARK	AB	Medium grain, weathered woodgrain.	Premium	Upcharge
WOOD ESSENCE	WE	Natural-appearing, linear woodgrain finish.	Premium	Upcharge
LINEZ	LZ	Deeply embossed, linear woodgrain finish.	Premium	Upcharge
ASHWOOD	AW	Fine wood finish with a cathedral grain. Embossed woodgrain finish.	Premium	Upcharge
GROOVY	GV	Abstract pattern than appears to create motion.	Premium	Upcharge
SOFT LEATHER	LR	Finely grained leather finish.	Premium	Upcharge
GRANITE	GR	Polished stone texture finish.	Premium	Upcharge
CRYSTAL	CR	Fine pebble grained finish, with a medium gloss/subtle dimensional with high light reflectivity.	Premium	Upcharge
MODERN MATTE	MM	Premium velvet-touch, ultra-matte finish with smudge and fingertprint proof aestheics	Premium	Upcharge
EVOLUTION	EV	Smooth surface enhanced by contrasting matte and gloss organic texture	Premium	Upcharge
NATURAL STONE	NS	Matte surface accentuates the indentations offering a time-worn look	Premium	Upcharge
HEX	HX	Geometric repeating pattern, low gloss.	Premium	Upcharge
METALZ	MZ	Metal look as the name implies, a high gloss metal finish	Premium	Upcharge
NATURAL WOOD	NW	Real wood texture. Low gloss.	Premium	Upcharge
TACTILE WEAVE	TW	A modern woven fabric in look and feel, low gloss	Premium	Upcharge
AEGIS SECURE	AS	Anti-microbial properties, low gloss, textured finish	Premium	Upcharge

Size Availability Chart for Finishes

Some finishes have limitations in the sizes available. While the panels can be cut down to smaller sizes, the customer may be billed for the full panel size. See chart below for the billable s.f. for each size and finish. √ = Size is Available.

Finish Code	Finish Description	30 x 96	30 x 120	30 x 144	36 x 84	36 x 96	36 x 120	36 x 144	48 x 84	48 x 96	48 x 120	48 x 144	60 x 96	60 x 120	60 x 144
SD	Textured/Suede	√	√	√	√	√	√	√	√	√	√	√	√	√	√
VE	Velvet	√	√	√	√	√	√	√	√	√	√	√	√	√	√
SM	Super Matte	√	√	√	√	√	√	√	√	√	√	√	√	√	√
PV	Polished Velvet	√	√	√	√	√	√	√	√	√	√	√	√	√	√
MG	Medium Gloss	√	√	√	√	√	50	60	√	√	50	60	√	√	√
GL	Gloss	√	√	√	√	√	√	√	√	√	√	√	√	√	√
FL	Fineline	√	√	√	√	√	√	√	√	√	√	√	√	√	√
TL	Timberline	√	√	√	√	√	√	√	√	√	√	√	√	√	√
BB	Barnboard	√	√	√	√	√	√	√	√	√	√	√	√	√	√
AB	Aged Bark	√	√	√	√	√	√	√	√	√	√	√	√	√	√
WE	Wood Essence	√	√	√	√	√	√	√	√	√	√	√	√	√	√
LZ	LineZ	√	√	√	√	√	√	√	√	√	√	√	√	√	√
AW	Ashwood	√	√	√	√	√	√	√	√	√	√	√	√	√	√
GV	Groovy	√	√	√	√	√	√	√	√	√	√	√	√	√	√
LR	Soft Leather	√	√	√	√	√	√	√	√	√	√	√	√	√	√
GR	Granite	√	√	√	√	√	√	√	√	√	√	√	√	√	√
CR	Crystal	√	√	√	√	√	√	√	√	√	√	√	√	√	√
MM	Modern Matte	√	√	√	√	√	√	√	√	√	√	√	√	√	√
EV	Evolution	√	√	√	√	√	√	√	√	√	√	√	√	√	√
NS	Natural Stone	√	√	√	√	√	√	√	√	√	√	√	√	√	√
HX	Hex	√	√	√	√	√	√	√	√	√	√	√	√	√	√
MZ	Metalz	√	√	√	√	√	√	√	√	√	√	√	√	√	√
NW	Natural Wood	√	√	√	√	√	√	√	√	√	√	√	√	√	√
TW	Tectile Weave	√	√	√	√	√	√	√	√	√	√	√	√	√	√
AS	Aegis Secure	√	√	√	√	√	√	√	√	√	√	√	√	√	√

Legend:
- No Additional Square Feet Billed
- Must Order Quantity of 2 (Cut from 60 inch sheets)
- Customer Will Be Billed For Square Feet Listed - Not ordered
- Must Order Quantity of 2 (each billed for ft² listed)
- 5 Sheet Minimum

Pionite Cutting Policy:

- Pionite will cut a minimum of 1 sheet up to a maximum 10 sheets of larger sized panels to create non-stocked sizes to complete an order.

- For orders over 10 sheets of non-stocked sizes, Panolam reserves the right to submit the order for production.

- Unless otherwise noted in the chart above, there is no additional charge for cuts (some exceptions apply).

- Unless otherwise noted for certain styles, products ordered in 30" widths will be cut from 60" sheets and must be ordered in increments of 2.

Pionite Product Codes and Grades

Standard HPL

CODE	THICKNESS	DESCRIPTION	MINIMUMS
F28	.028"	Vertical Postforming	Wallboard colors/standard finish no minimums; non-standard finish 5 sheet minimum
F39	.039"	Horizontal Postforming	Wallboard colors/standard finish no minimums; non-standard finish 5 sheet minimum
G48	.048"	General Purpose/Standard Grade	5 sheet minimum

See Pionite Stock List for grades and sizes inventoried at Pionite Distribution Centers.

ABSTRACTS

AB221	Cradle of Liberty	SD
AB300	Head Over Heels	SD
AB300	Head Over Heels	FL
AB400	Happy Hour	SD
AE011	Charcoal Chromatix	CR
AE021	Graphite Spektrum	SD
AE060	Stargazing	SD
AE100	Little Black Dress	PV
AG021	Sable	SD
AG031	First N Main	SD
AG081	Sugar Pie	SM
AG130	Cookies & Cream	SM
AG180	Meteoric Metallo	SD
AG371	Cardamom Fiber	SD
AG415	Old Friend	SD
AG471	Cinder Gray Concrete	SD
AG500	Cake Batter	LR
AG561	Cubicle Papel	SD
AG601	Pearl of the Orient	SD
AG611	Graveyard of the Atlantic	SD
AG640	Soothing White Caps	SD
AG730	Yorkshire Tweed	SD
AG740	Knickerbocker	TW
AG750	Daydreaming	SD
AG801	Jumping In Puddles	SD
AP280	Belle's Bow	SD
AP290	It's a Wrap	SD
AP365	Shetland Tweed	SD
AR250	Gentleman's Tweed	SD
AT106	Grandiose Grid	SD
AT109	Soothing Pebble Beach	SD
AT231	Manila Linen	SD
AT301	Beige Linen	SD
AT371	Cressida	SD
AT435	Tailor-Made	TW
AT440	Connected Cubes	SD
AT505	Argyle Sweater	SD
AT650	Cavalcade South	SD
AT660	Crisscross	SD
AT680	Travelin Light	SD
AT840	Comeback Camel	SD
AT710	Gold Pannin	SD
AT970	Mud Pie	LR
AT981	Coriander Fiber	SD
AT988	Beachcomber	SD
AT991	Wheat Fiber	SD
AV208	Soothing Sea Mist	SD
AV250	Passin Through	SD
AV674	Olive Organix	SD
AV751	Celery Fiber	SD
AV830	Viridescent Silk	SD
AV971	Moonlighting Papel	SD
AV981	IL Palio Papel	SD
AV999	Game Keepers Tweed	SD
AW300	Love Letters	SD
AW700	Beau-Tie	SD
AW785	White Spektrum	SD
AW871	Vanilla Fiber	SD
AY135	Luminescent Silk	SD
AY160	In the Trenches	SD
PFA51	Gridlock in L.A.	SD
PFA60	Negotiating in Geneva	SD
WF131	Vana	SD
WF181	Ice Fishin' *	SD

SOLIDS

AT965	Mellow Marron	SD
AW200	Bridal Blanco	SD
HP451	Pepperdust	SD
HP565	Storm Gray	SD
SB006	Indigo Blue	SD
SB007	Navy Blue	SD
SB009	Royal Blue	SD
SB040	Blueberry Hill	SD
SB027	Summer Vacation	SD
SB027	Summer Vacation	GL
SE101	Black	SD
SE101	Black	CR
SE101	Black	AW
SG203	Pumice	SD
SG204	Mercury	SD
SG208	Limestone	SD
SG210	Greige	SD
SG211	Ingot Gray	SD
SG213	Opti Gray	SD
SG214	Bankers Gray	SD
SG224	Stonedust	SD
SG228	Slate	SD
SG240	Moss Gray	SD
SG241	Folkstone Gray	SD
SG246	Dolphin Gray	SD
SG254	Ash Gray	SD
SO312	Bittersweet	SD
SP401	Royal Burgundy	SD
SP414	Tutti Frutti	SD

SR505	Navajo Red	SD
SR520	Primary Red	SD
SR525	Sweet 16	SD
SR525	Sweet 16	FL
SR537	First Kiss	SD
SR537	First Kiss	FL
ST604	Nubian Brown	SD
ST606	Taupe	SD
ST655	Almond	SD
SV709	Springtime	SD
SV713	Surfin' USA	SD
SV750	Fresh Cut Grass	SD
SV750	Fresh Cut Grass	GL
SW803	Eggshell White	SD
SW806	Carnation White	SD
SW806	Carnation White	AW
SW811	White	SD
SW813	Ice White	SD
SW826	Angel White	SD
SW826	Angel White	GL
SW836	Winter White	SD
SW888	NIMBUS WHITE	SD
SY913	Forsythia	SD
SY914	Primary Yellow	SD

STONES

AG011	Estella	SD
AG041	Shooting Star	SX
AG160	Caprise	SD
AG361	Graphite Talc	SD
AG381	Mineral Talc	SD
AT161	Rocky Mountain High	SD
AT181	Agatha	SD
AT191	Viola	SD
AV781	Sage Coral	SD
AW141	Rock of Ages	SD
ME011	Pyrenees Marble	GL
ME051	Arctic Flash	SD
ME100	Faded Memories	SD
MG071	Bernard	GR
MG115	Moon Dust	SX
MG120	Harold	SX
MG125	Hugo Gray	SD
MG130	Abraham	SX
MG135	Sequoia Mica	NS
MG145	Slate Imperiale Marble	SD
MG155	Pearl Gray Petra	SD
MG160	Upland Stone	SL

* Only available in Forming Grades

MG170	Hedgerow	SL	WE280	Windsor Elm	NW	WT790	Wedding Cake	BB
MG180	Galactic Dust	SD	WC115	Aimtoo Savatre	SD	WT850	Peach Cobbler	SD
MG190	Rice Lake	EV	WC210	Chocolate Malt	PV	WT860	Tailgating	SD
MG200	Crescent Portico	PV	WC230	Butter Toffee	PV	WT870	Sleeping In	SD
MR120	Louise	SX	WC331	Victorian Cherry	PV	WT870	Sleeping In	TL
MR125	Theodore	SX	WC411	Yorkshire Cherry	SD	WT880	Cool Autumn Night	SD
MR130	Rose Granite	SD	WC421	Oiled Cherry	SD	WW011	Kingsley	SD
MT250	Man On The Moon	SD	WC431	Millwork Cherry	PV	WW011	Kingsley	AB
MT310	Frederick	GR	WC521	Shaker Cherry	SD	WW050	Walnut Grove	SD
MT330	City of Lights	SD	WC652	Coastal Cottage	WE	WW050	Walnut Grove	TL
MT390	Hazel	SX	WE261	White Elm	SD	WW075	Zen	SD
MT440	Cornwall (limited stock)	SD	WE261	White Elm	SM	WW120	A Good Book	WE
MT500	Rock Around the Clock II	SD	WH110	House of Chevron	SD	WW160	Pralines & Cream	SD
MW575	Chalk Imperial Marble	SD	WM115	Sugar Maple II	SD	WW160	Pralines & Cream	FL
MW550	White Fiesta	SD	WM221	Amber Curly Maple	SD	WW185	Oatmeal Cookie	SD
MW570	Polar Cap	SL	WM791	Hardrock Maple	SD	WW561	Spice Walnut	SD

WOODGRAINS

AG071	Macadamia Nut	SD	WM951	Honey Maple	SD	WW601	Cinnamon Noce	SD
AY120	Gingersnap	SD	WO095	Ornate Oak	SD	WW971	Gunstock Savoy Walnut	SD
HP336	Sunset	SD	WO581	Wisconsin Oak	SD	WX031	Pearwood	SD
HP359	Thunderstorm	PV	WO680	Crackle Crunch	LZ	WX041	Anigre	SD
HP360	Afternoon Showers	SD	WO862	Hearth Oak	SD	WX110	Smooth Paddlin	SD
HP689	Backwoods Sycamore	SD	WO891	Sherwood Oak	SD	WX170	Tiramisu	SD
PFA42	Tea Party in Boston	SD	WO951	Fine Oak	SD	WX230	Opto Printatre	SD
PFA48	Sipping Seattle Java	SD	WP110	Looks Likatre	SD	WX421	Witchcraft	PV
WA001	Clear Ash	SD	WP115	Appears Likatre	SD	WX421	Witchcraft	SD
WA030	Picnic In The Park	SD	WP120	Leave Likatre	SD	WX440	Black Forest Cake	SD
WA030	Picnic In The Park	SM	WP125	Seems Likatre	SD	WX600	Mocha Almond Fudge	SD
WA090	Dining By Candlelight	SD	WP130	Molten Lava	SD	WX800	Lunar Legno	SD
WA110	Catching Fireflies	SD	WP140	Licorice Stick	SD	WY031	Formal Mahogany	SD
WA120	Afternoon Nap	SD	WP500	S'mores	LZ	WY131	Silvio	SD
WE250	Ascot Elm	NW	WT741	Taj Teak	SD	WY160	Absolute Acajou	SD
			WT790	Wedding Cake	SD	WY160	Absolute Acajou	TL

Specialty Product Types

ThruColor™ HPL

ThruColor HPL offers seamless color along the routed edges of case goods, retail fixtures, and furniture. This product can only be made in Class III and Class C fire rated applications. **This product cannot be postformed.**

CODE	THICKNESS	DESCRIPTION	MINIMUMS
M01/M02	.028"	.028" ThruColor HPL (Not available in SL Finish)	5 sheet minimum unless in stock
M39/M40	.039"	.039" ThruColor HPL	No min. for stocked items. All others 5 sheet min. unless in stock
M55/M56	.050"	.050" ThruColor HPL	5 sheet minimum

Stocked Size: 48" width x 120" length. Other sizes on a made-to-order basis.

Finish Options: All finish options for Standard Pionite HPL are available. Upcharges may apply.

Pattern Availability: Most of Pionite's patterns or colors can be ordered as ThruColor HPL on a made-to-order basis. WF181 Ice Fishin' is not available in ThruColor HPL. Minimums and upcharges may apply. **Sample evaluation is required.**

The following ThruColor™ HPL colors are stocked at various Pionite distribution centers. Stocking levels may vary by product.

CW803	Eggshell White	SD
CW826	Angel White	SD
CW826	Angel White	GL
CW836	Winter White	GL
CG210	Greige	SD
CG214	Bankers Gray	SD

Black ThruColor HPL – Pionite uses black core paper for standard black HPL offerings. Therefore, standard HPL can be used in lieu of ThruColor HPL when a black surface is specified. See your Pionite representative for further details.

FRL® Wall Protection Panels

FRL Wall Protection Panels are the ideal wall surfacing solution for high traffic environments that need to be aesthetically pleasing and stay looking sharp. A proprietary product from Panolam® Surface Systems, this Class A, solid construction with fiberglass reinforcement gives FRL panels their unique qualities, these include: ease of application, job-site workability, long-lasting style and durability year-after-year. FRL panels are high-impact and chemical resistant, easy to clean and come in a wide range of colors and finishes.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
X62	062"	.062" sanded back	5 sheet minimum including digital. Cross Grain 25 sheet minimum
X75	.075"	.075"	5 sheet minimum including digital. Cross Grain 25 sheet minimum
XM8	.075"	IMO Certified	5 sheet minimum including digital. Cross Grain 25 sheet minimum

Size Options: 36", 48", 60" widths x 96", 120" lengths. Other sizes are available on a project by project basis.

Finish Options: Suede (SD) and Natural Wood (NW)

Lead Time: 10 days from factory. Cross Grain or Digital, 20 days from factory.

Pattern Availability: Available in most solid colors, patterns, woodgrains, custom digital, and screen print on a made-to-order basis. WF181 Ice Fishin' is not available in FRL.

Due to its unique composition, FRL Wall Protection Panels will vary in color and pattern clarity from standard corresponding products. Samples may be required, please contact your local Panolam representative for more information or to obtain a sample.

ThickLam™

Thick phenolic is designed for applications where the decorative surface must contribute to the structural stability of the finished assembly.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
D20	.125"	.125" double faced thick phenolic	5 sheet minimum unless in stock
D21	.125"	.125" double faced thick phenolic black core	5 sheet minimum unless in stock
D44	.250"	.250" double faced thick phenolic	5 sheet minimum unless in stock
D45	.250"	.250" double faced thick phenolic black core	5 sheet minimum unless in stock
D56	.500"	.500" double faced thick phenolic	2 sheet minimum unless in stock
D57	.500"	.500" double faced thick phenolic black core	2 sheet minimum unless in stock
D68	.750"	.750" double faced thick phenolic	1 sheet minimum unless in stock
D69	.750"	.750" double faced thick phenolic black core	1 sheet minimum unless in stock
D74	1.00"	1.00" double faced thick phenolic	1 sheet minimum
D75	1.00"	1.00" double faced thick phenolic black core	1 sheet minimum

Size Options: 36", 48", 60" widths x 96", 120", 144" lengths. Other sizes on a made-to-order basis.

Finish Options: Suede (SD) and Natural Wood (NW)*

* An additional charge applies

Pattern Availability: Available in all solid colors, patterns, and woodgrains on a made-to-order basis. WF181 Ice Fishin' not available in ThickLam.

For specialty ThickLam products, please refer to the product section. i.e. ChemGuard and ESD.

ChemGuard

ChemGuard has been tested and proven to have superior chemical resistance and significantly higher NEMA wear value than competitive laminates. It provides resistance to acids/bases, solvents, stains, indicators and general reagents. **This product cannot be postformed.**

CODE	THICKNESS	DESCRIPTION	MINIMUMS
H28	.027"	.027" chemical resistant	5 sheet minimum unless in stock
H39	.039"	.039" chemical resistant	5 sheet minimum unless in stock
H48	.048"	.048" chemical resistant	5 sheet minimum unless in stock
HD8	.750"	.750" chemical resistant	1 sheet minimum unless in stock
HD9	1.00"	1.00" chemical resistant	1 sheet minimum
HDI	1.00"	1.00" chemical resistant black core	1 sheet minimum

Size Options: 36", 48", 60" widths x 96", 120", 144" lengths. Other sizes on a made-to-order basis.

Finish Options: Suede (SD), Crystal (CR)

Pattern Availability: ChemGuard is available in solid colors, patterns, and woodgrains on a made-to-order basis.

Electro Static Dissipative (ESD)

ESD is an electrostatic dissipative laminate designed for work surfaces in the manufacture and assembly of static-sensitive electroniccomponents. ESD offers the user a static safe work surface with the performance of a high pressure decorative laminate.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
A28	.028"	.028" ESD post formable	5 sheet minimum unless in stock
A38	.035"	.035" ESD post formable	5 sheet minimum unless in stock
AD7	.118"	.118" table mat	5 sheet minimum unless in stock

Size Options: 36", 48", 60" widths x 96", 120", 144" lengths. Other sizes on a made-to-order basis.

Finish Options: Suede ESD (LS)

Pattern Availability: ESD panels are available in solid colors only. Color may shift from chip, sample recommended.

Fire Rated

Fire Rated laminate is designed for interior horizontal and vertical applications where a decorative surface must resist combustion and inhibit smoke production. These laminates are classified in the U.S. and Canada by Underwriters Laboratories, Inc. under file F4642 and has the U.S. Coast Guard approval for Marine Applications for Interior Finishes.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
K32	.031"	.031" fire retardant	5 sheet minimum unless in stock
K51	.049"	.049" fire retardant	5 sheet minimum unless in stock
KB0	.031"	.031" fire retardant backer	5 sheet minimum unless in stock
KB8	.049"	.049" fire retardant backer	5 sheet minimum unless in stock
KD7	.750"	.750" fire retardant	1 sheet minimum unless in stock

Size Options: 36", 48", 60" widths x 96", 120", 144" lengths. Other sizes on a made-to-order basis.

Finish Options: All finish options available in Standard HPL. Upcharges may apply.

Pattern Availability: Available in all solid colors, patterns, and woodgrains on a made-to-order basis.

Fire Rated ThickLam is available in brown core only.

Marker Board

Marker Board provides a nonabsorbent, dry erase-compatible surface suitable for a variety of applications for boardrooms, schools, clinics and hospitals, offices, conference rooms, individual workstations, team-based work spaces, and any other location where dry erase characteristics are desired.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
MB2	.028"	.028" Marker Board	5 sheet minimum unless in stock
MB1	.048"	.048" Marker Board	5 sheet minimum unless in stock

Size Options: Marker Board 36", 48", 60" widths x 96", 120", 144" lengths.
Other sizes on a made-to-order basis.

Finish Options: Gloss (GL). All Markerboard carries peelcoat.

Pattern Availability: Standard colors are SW844 Frosty White, SW845 Snoflake, and SE109 Black.
Available in most solid colors, patterns, woodgrains, custom digital on a made-to-order basis. SG241 Folkstone Grey is not available in Marker Board. Sample is recommended.

Hi-Wear

Hi-Wear laminate is manufactured for application to interior horizontal and vertical surfaces where decorative surfaces require added wear resistance due to scuffing and abrasion. The product offers over five times the wear resistance of standard grade laminate.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
I28	.028"	.028" Hi-Wear Overlay	5 sheet minimum
I29	.028"	.028" Black Core Hi-Wear Overlay	5 sheet minimum
I48	.048"	.048" Hi-Wear Overlay	5 sheet minimum
I49	.048"	.048" Black Core Hi-Wear Overlay	5 sheet minimum

Size Options: 36", 48", 60" widths x 96", 120", 144" lengths. Other sizes on a made-to-order basis.

Finish Options: Suede (SD) and Natural Wood (NW)

Pattern Availability: Available in all solid colors, patterns, and woodgrains on a made-to-order basis. Due to its unique composition, Pionite Hi-Wear laminate will vary in color from corresponding colors of standard HPL. This effect is more pronounced in darker colors and patterns. **Sample evaluation is required.**

Cross Grain

Cross graining requires that the decorative layers be turned 90 degrees to run the width of the panel. These are available on a make-to-order basis only. **This product cannot be postformed.**

CODE	THICKNESS	DESCRIPTION	MINIMUMS
J28	.028"	.028" Black Core Cross Grain	25 sht minimum
J29	.028"	.028" Cross Grain	25 sht minimum
J48	.048"	.048" Cross Grain	25 sht minimum
J49	.048"	.048" Black Core Cross Grain	25 sht minimum

Size Options: 36", 48", 60" widths x 96", 120", 144" lengths. Other sizes on a made-to-order basis.

Finish Options: Crystal (CR), Gloss (GL), Medium Gloss (MG), Polished Velvet (PV), Super Matte (SM), Velvet (VE), Textured / Suede (SD)

Pattern Availability: Available in all patterns and woodgrains on a made-to-order basis. **Sample evaluation is required.**
4 week lead time once sample is approved.

Inspira™ Digital

Inspira Digital Laminates allow any image to be produced in a laminate sheet. Choose from our digital library or design your own custom artwork which can include photographs, unique patterns, logos, or any other graphic wanted to make a space truly unique.

This product cannot be postformed.

CODE	THICKNESS	DESCRIPTION	MINIMUMS*
J28	.028"	.028" Black Core Digital	1 sht minimum
J29	.028"	.028" Digital	1 sht minimum
J48	.048"	.048" Digital	1 sht minimum
J49	.048"	.048" Black Core Digital	1 sht minimum

Size Options: 36", 48", 60" widths x 96", 120", 144" lengths. Other sizes on a made-to-order basis. Not available in 30" width.

Finish Options: Finish availability is dictated by the substrate on which the graphic is used (ie, HPL, FRL®, ThickLam™, etc.)

Digital Artwork Requirements

- Requires use of white or light colored backgrounds.
- NOT intended for solid colors.
- All artwork must be supplied by the customer.
- Files should be set up for printing as full sheets at full size.
- Vector Graphics should be sent in one of the following formats: Adobe Illustrator (.ai), Adobe PDF, or Encapsulated Post Script (.eps)
- Bitmap files / Raster Images (photos) should be sent in one of the following formats: Photoshop (.psd), .tiff, or .jpeg.
- Resolution should be as high as practical. 200+ DPI at full size is usually sufficient.
- A 12" x 12" sample will be provided for approval before full size production begins.

Other parameters may apply. Please contact your Pionite representative for more information.

Flawless™ Collection

Fingerprint, smudge and scratch resistant with an ultra-matte finish. With the technology infused into the laminate and not a top layer. Not available in FRL. **This product cannot be postformed.**

CODE	THICKNESS	DESCRIPTION	MINIMUMS
PK37	.037"	Flawless 4 x 8	1 sheet minimum
PK37	.037"	Flawless 4 x 10	10 sheet minimum

Size Options: 4x8' (stocked) and 4x10' (made to order)

Finish Options: Flawless (ST)

Pattern Availability:

SB0350	Sapphire Blue
SE1150	Black Diamond
SG2630	Gray Hematite
ST6580	Mystic Moonstone
SW8900	White Diamond

Other color offerings in ST finish are available but would require larger minimums and longer lead times.

Cabinet Liner

Cabinet Liner provides a durable and attractive surface to the inside of cabinets and drawers. Cabinet Liner also imparts dimensional stability to substrate that is faced with high pressure decorative laminate. It provides the fabricated piece with balance and protection from the effects of humidity in their normal use.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
C20	.020"	.020" Cabinet Liner	40 sheet minimum; order increments of 40 sheets
C21	.020"	.020"Cabinet Liner black print/black core	40 sheet minimum; order increments of 40 sheets

Size Options: 30" x 144" **(must be ordered in quanitites of 2)**, 48", 60" widths x 96", 120", 144" lengths.
Other sizes on a made-to-order basis.

Finish Options: Matte (MT)

Pattern Availability: Available in all solid colors, patterns, and woodgrains on a made-to-order basis.

Backer

CODE	THICKNESS	DESCRIPTION	MINIMUMS
B20	.020"	.020" Backer	250 sheet minimum unless in stock
B28	.028"	.028" Backer	250 sheet minimum unless in stock
B37	.037"	.037" Backer	250 sheet minimum unless in stock
B48	.048"	.048" Backer	250 sheet minimum unless in stock
KB0	.031"	.031" Fire Rated Backer	5 sheet minimum unless in stock
KB8	.049"	.049" Fire Rated Backer	5 sheet minimum unless in stock

Size Options: 30" x 96", 120", 144" **(must be ordered in quanitites of 2)**, 36", 48", 60" widths x 96", 120", 144" lengths.